

Tuffaloy's stainless steel centering pins for use with GH series Nut Welding Heads.

Pin Part Number	Nut Size	Head Size	Pilot Diameter	Pin Diameter	Mating Head Part Number
178-2-228-143	#10	GH-2	0.228	0.143	175-GH-2-242
178-2-298-192	1/4	GH-2	0.298	0.192	175-GH-2-312
178-2-343-257	5/16	GH-2	0.343	0.257	175-GH-2-357
178-2-248-186	6mm	GH-2	0.248	0.186	175-GH-2-261
178-2-338-252	8mm	GH-2	0.338	0.252	175-GH-2-352
178-3-228-143	#10	GH-3	0.2288	0.143	175-GH-3-242
178-3-298-192	1/4	GH-3	0.298	0.192	175-GH-3-312
178-3-343-257	5/16	GH-3	0.343	0.257	175-GH-3-357
178-3-409-306	3/8	GH-3	0.409	0.306	175-GH-3-423
178-3-490-316	7/16	GH-3	0.490	0.316	175-GH-3-504
178-3-248-186	6mm	GH-3	0.248	0.186	175-GH-3-262
178-3-338-252	8mm	GH-3	0.338	0.252	175-GH-3-352
178-3-398-322	10mm	GH-3	0.398	0.322	175-GH-3-412
178-3-466-388	12mm	GH-3	0.4668	0.388	175-GH-3-480

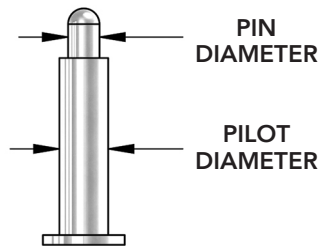
EXAMPLE PART NUMBER: 178-3-343-257

GH HEAD SIZE

PIN DIAMETER (FOR NUT)

PILOT DIAMETER (FOR SHEET METAL)

WHEN SPECIFYING A PIN AND GH HEAD COMBO, ALLOW .005" TO .010" GAP PER SIDE BETWEEN THE PILOT DIAMETER AND THE GH HEAD HOLE DIAMETER



PILOT DIAMETER LENGTH IS BASED ON GH HEAD SIZE

PIN DIAMETER LENGTH IS BASED OFF OF NUT SIZE

